

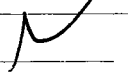
# Work Order ID 104868

\*104868\*

Page 1

July-22-13 10:53:28 AM

Item ID: D4855-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Antenna Bracket (Replaces P/N G13013-3)  
 Start Date: 7/22/13 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 7/23/13 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4855	A								

180 Identify as per dwg & Stock Location: 57/27 0.00

\*180\*

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:  
 4 X G13013-3 B125416  
 RE-IDENTIFY AS D4855-1  
 USING NEW B/N

PER ECN 13-561

43/1/23 (4)

185 QC4- 100% Inspect kits for completeness 0.00

\*185\*

QC

Memo

0.00

Quality Control

137.23

4



**Work Order ID 104868****\*104868\***

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July-22-13 10:53:28 AM

Item ID: D4855-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Antenna Bracket (Replaces P/N G13013-3)

Start Date: 7/22/13 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 7/23/13 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

13/7/24

MF  
13.7-24



# Picklist Print

July-22-13 10:53:28 AM

Page 1

Work Order ID: 104868

Parent Item: D4855-1

Parent Item Name: Antenna Bracket (Replaces P/N G13013-3)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV: A NEW ISSUE JFS 13/06/26 VERIFY BY: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-3 Antenna Bracket		Purchased	No				Each	4.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st535		4							
				125416		4			1204/6				



## List Lots

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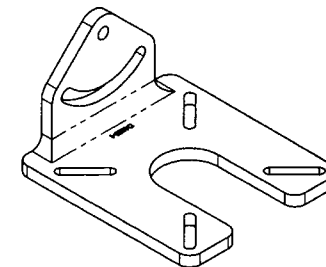
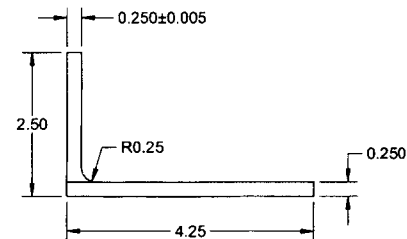
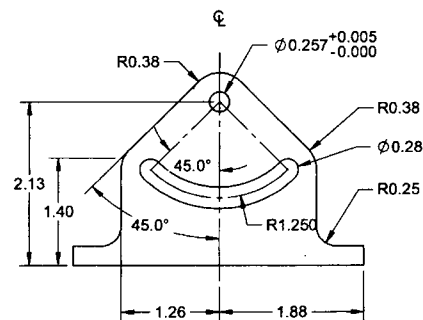
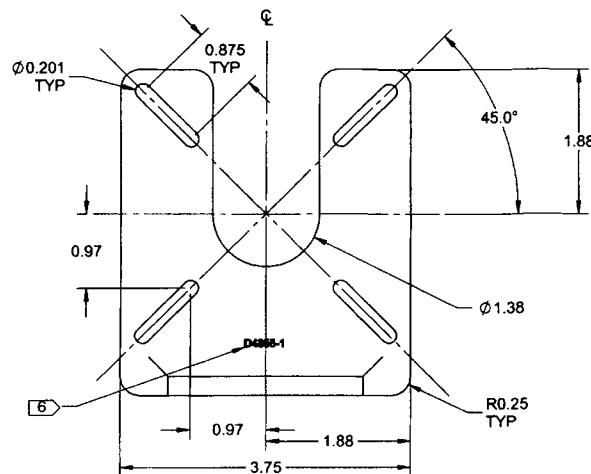
July-22-13 10:48:56 AM

Criteria : Item ID: G13013-3 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-3	Main Warehouse	125416	7/18/13	4.0000			
Antenna Bracket	st535						
Total:				4.0000			







# NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
 QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
 OR ASTM B211 OR ASTM B221  
 REF DART SPEC M6061T6B  
 OR  
 2024-T3/T3510/T3511 ALUMINUM ANGLE  
 PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165  
 REF DART SPEC M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH  
 OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP  
 RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.14 lbs
- 8) REPACES GENEVA P/N G13013-3

## **D4855-1 ANTENNA BRACKET**

**RELEASED**  
 2013-07-16

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	13.05.15			

**DART AEROSPACE LTD**  
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4855** REV. A  
 SHEET 1 OF 2

TITLE **ANTENNA BRACKET** SCALE  
 NTS

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